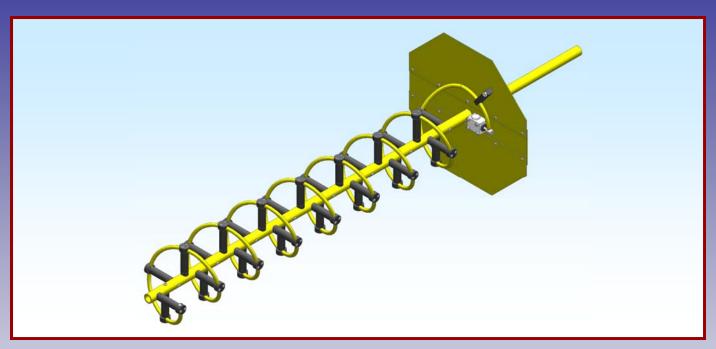


M2 Antenna Systems, Inc. Model No: 400-800-8



SPECIFICATIONS:

Model	400-800-8
Frequency Range	400 To 800 MHz
*Gain	
Front to back	20 dB Nominal
Beamwidth	52° Nominal
Feed Impedance	50 Ohms
Maximum VSWR	

Input Connector	"N" Female
Power Handling	1 kW
Polarity	
Operating Temperature	50 F To 130 F
Wind area / Survival	100 MPH
Weight / Ship Wt	15 Lbs.

*Subtract 2.14 from dBic for dBdc

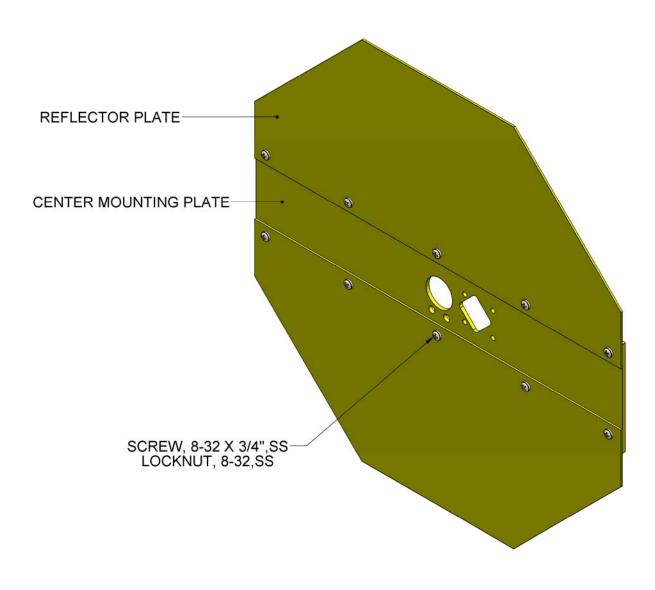
FEATURES:

The M2 400-800-8 Helix antenna offers performance characteristics for specialized fixed and rapid deploy operations within the 400 to 800 MHz band. It is perfect for either terrestrial or satellite applications. The antenna is shipped with the helix assembled less ground plane. Finishes are optional. Optional arrays of 2 or more are available. Other frequency ranges and gains are also available down to 100 MHz. Complete motorized, computer controlled AZ-EL systems are also manufactured by M2. Where circular polarity is not required but high bandwidth is, M2 offers a line of various log periodic antennas from 5 to 1300 MHz. If it is antenna related, we probably have made it. Call us with your requirements.

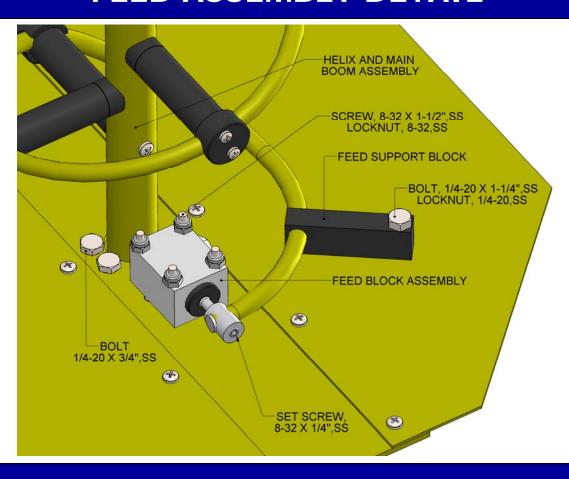
400-800-8 HELICAL ASSEMBLY MANUAL

TOOLS REQUIRED: #2 Phillips head screwdriver, 11/32 nut driver and 7/16" socket open end wrench.

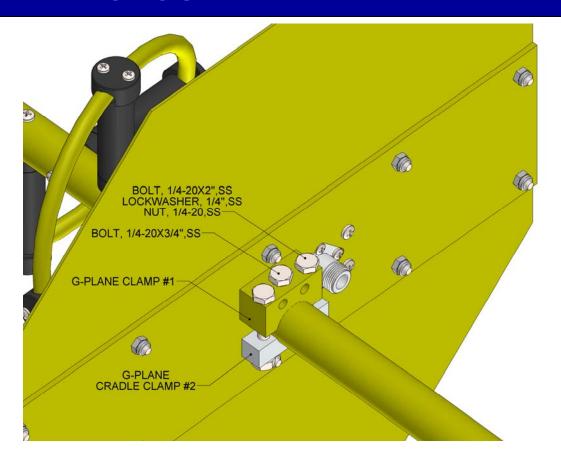
- 1. Unpack the factory assembled HELICAL antenna, the CENTER REFLECTOR PLATE, and the two (2) REFLECTOR HALVES. Attach the Reflector halves to the Center Reflector Plate using 8-32 x 3/4" screws and locknuts.
- 2. Add the g-plane clamp #1 to the center reflector plate near the center hole using 1/4-20 x 3/4 bolts and lock washers. Then slide the assembly up the rear end of the helix boom. Align the hole in the rear boom section of the helix assembly with that of the g-plane clamp #1 and use a 1/4-20 x 3/4" bolt to set the position of the ground plane by threading the bolt through the g-plane clamp #1 and into the boom. This sets the position of the ground plane. Then add the g-plane clamp #2 and secure using 1/4-20 x 2 1/2 bolts and locknuts.
- 3. Slide the feed support block on to the helix, note that the hole in the support block is off set, install the block so there is the greatest distance between the helix and the ground plane. Align the holes on the ground plain and leave loose at this point. Then slide the 'N'-connector block assembly on the helix and rotate the connector down through the large hole in the plate. Secure the block to the plate with four (4) 8-32 x 1-1/2" screws and locknuts. Add the 1/4-20 bolt through the feed block support and ground plane and secure. Now install the 1/4-20 x 1/4" set screw in the round end of the feed block assembly and tighten, using the supplied 1/8" Allen wrench. Note set screw markings from original test assembly. Helix should protrude no more than 1/8" past the feed post. This completes the assembly.



FEED ASSEMBLY DETAIL



GROUND PLANE DETAIL



400-800-8 PARTS LIST

DESCRIPTION	QTY
HELIX AND MAIN BOOM ASSEMBLY	
CENTER MOUNTING PLATE,	1
REFLECTOR PLATE	2
G-PLANE CLAMP 1" BM DIA #1	1
G-PLANE CRADLE CLAMP 1" BM DIA #2	1
FEED BLOCK ASSEMBLY	1
FEED SUPPORT BLOCK, .50 X .750 X 2.5".	1
ASSEMBLY MANUAL	1

HARDWARE BAG

DESCRIPTION	QIY
BOLT, 1/4-20 X 2.0 SS	
BOLT, 1/4-20 X 1-1/4 SS	1
BOLT, 1/4-20 x 3/4" SS	3
SET SCREW, 1/4-20 x 1/4" SS	1
LOCKWASHER, 1/4" SS	2
NUT, 1/4-20, SS	2
LOCKNUT, 1/4-20, SS	1
SCREW, 8-32 X 1-1/2", SS	4
SCREW, 8-32 X 3/4", SS	10
LOCKNUT, 8-32 SS	14
1/8 ALLEN WRENCH	1

M² ANTENNA SYSTEMS, INC.

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